ADVANCE PRODUCTS & SYSTEMS, INC.

Complete pipeline solutions to protect your equipment, personnel and investment.



Cost of Corrosion

2015 Projected Cost of Corrosion:

3.1% of GDP

Exceeding \$500 billion

Averaging \$1760 per person





Flange Isolating Gasket Kits

Why use them?



- Provide long-term, leak-proof seal
- Cathodically & electrically isolate pipeline from other structures
- Separate dissimilar metals

•NACE Standard RP0286 recommends the use of Flange Isolating Gasket Kits





Flange Isolating Gasket Kits

Comprised Of:



- Isolating Gasket
- Isolating Sleeves
- Isolating Washers
- Steel Backup SAE Washers, cadmium, plated or stainless steel





Flange Isolating Gasket Kits

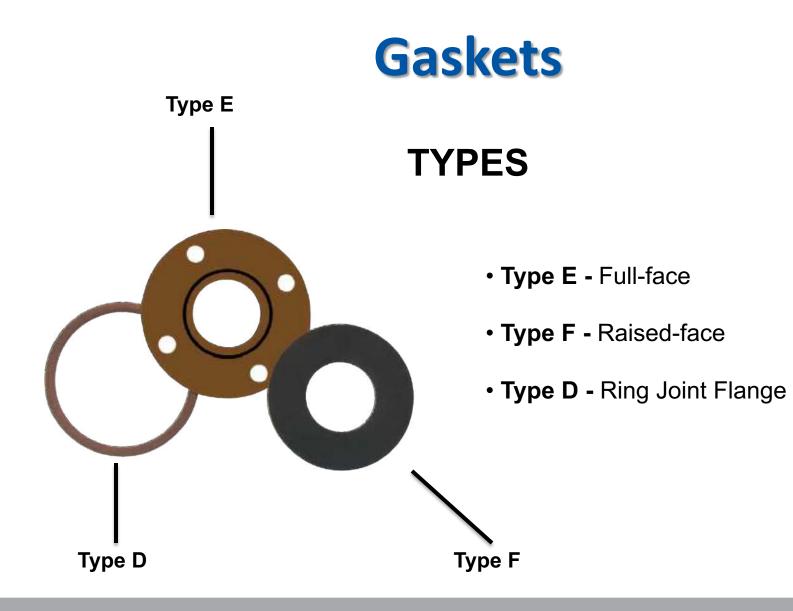
Gasket Material



- Buna-N laminated-faced Phenolic
- Glass Reinforced Epoxies
 G-3, G-5, G-7, G-10. G-11
- Plain-face Phenolic
- Durlon
- Durabla









Flange Isolating Gasket Kits Crystal Springs 96 Bypass, SFPUC 60" G-10 Gasket









Isolating Sleeves and Washers

Materials

Washers available in:

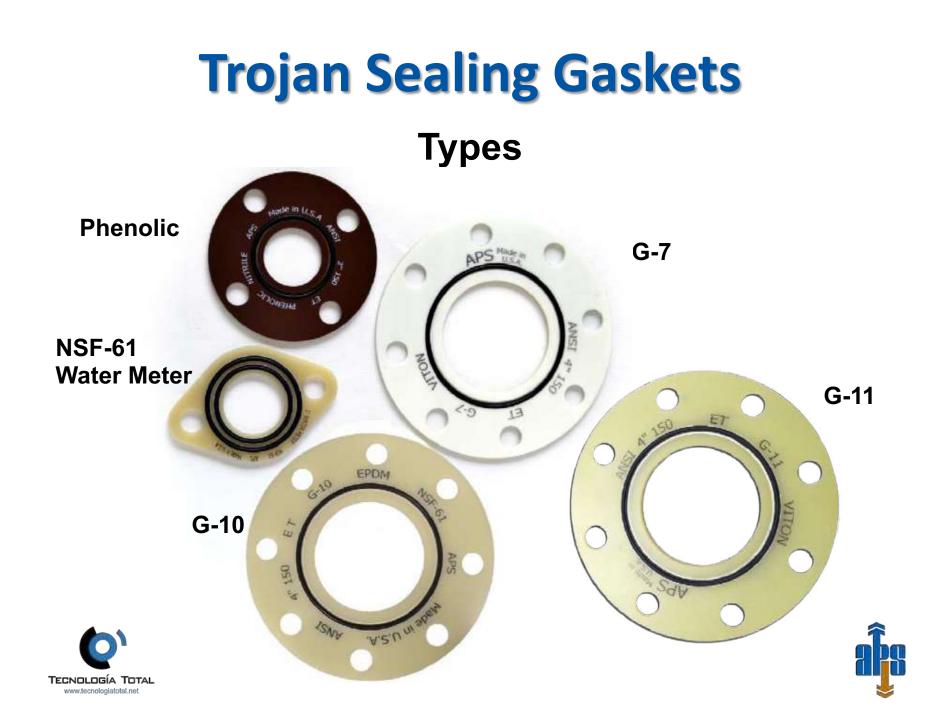
- Laminated Phenolic
- Glass epoxies - G-3, G-5, G-7, G-10, G-11
- Special orders

Sleeves available in:

- Mylar
- Glass epoxies
 G-3, G-5, G-7, G-10, G-11
- Minlon (Mineral filled nylon)
- Laminated Phenolic
- Nomex

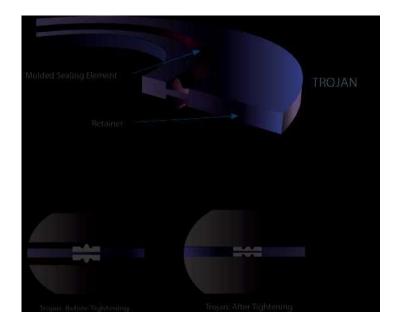






Trojan Series

Forms a quick, static seal and is often the reasonable alternative to flange replacement











Duplex-Seal Trojan



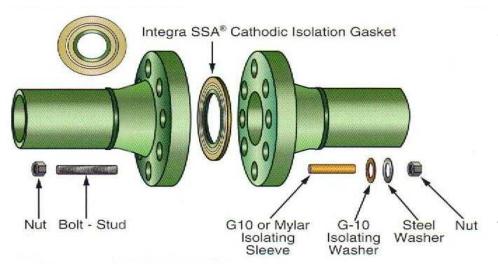
• Four Seals on the Duplex-Seal Trojan further ensure the integrity of the sealing capability of the gasket.

• Used for areas where absolute zero leakage is a must.



Integra SSA[®] Cathodic Isolation Gaskets

The Ultimate Sealing Gasket



The Integra SSA[®] Cathodic Isolation Gasket is manufactured from proprietary **G-FORCE 2000**[®], a special glass epoxy material with an impressively high compression strength; these materials are proprietary materials produced only for **Advance Products & Systems.**



Integra SSA[®] Cathodic Isolation Gaskets

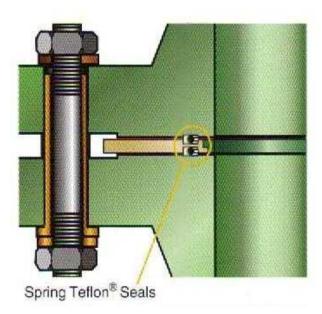
Features and Benefits

SEVERE SERVICE

TEFLON SEALING

VERSATLILTY

SEVERE SERVICE CATHODIC ISOLATION





When used with isolating sleeves and washers, the **Integra SSA**[®] is effective in eliminating electrical conductivity and also in preventing corrosion that results from contact between two dissimilar metals.



Electrically isolates effectively for all pipeline and piping applications.



The gasket is designed for severe pressure and temperature applications, and ensures a stringent seal in volatile applications.





Integra SSA[°] Cathodic Isolation Gaskets

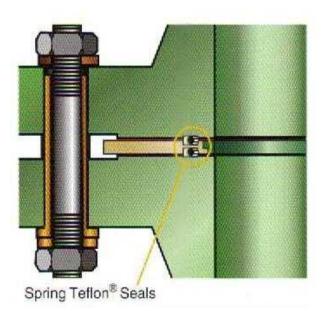
Features and Benefits



TEFLON SEALING

VERSATLILTY

SPRING ENERGIZED TEFLON SEALING CHARACTERISTICS





The strength and reliability of the **Integra SSA**[®] makes it a perfect replacement for a missing or faulty RTJ gasket.



Composition is of proprietary **G-FORCE 2000**[®] material with a compressive strength of *91,000 PSI*.



APS Integra SSA[®] gaskets have no metal core substrate material as part of its sealing and mechanical application. It costs less and weighs less than other gaskets with a metal core.





Integra SSA[®] Cathodic Isolation Gaskets

Product Performance



TYPICAL PROPERTIES

GENERAL PHYSICAL PROPERTIES	<u>UNITS</u>	VALUE
Rockwell Hardness	M SCALE	111
Moisture Absorption	%	0.12
Flexural Strength	PSI	80,000
Tensile Strength LW	PSI	61,000
Compressive Strength Flatwise	PSI	91,000
Maximum Operating Temperature	°C	190^{1,2}

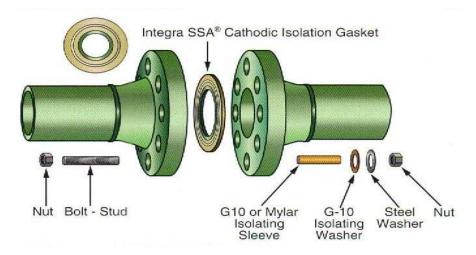


The continuous operating temperature is 374 °F, 190 °C in mechanical applications. This material meets NEMA Fiberglass and MIL-1-24768/3, Type GEB. Material Tested: 0.250 thickness.



Integra SSA[®] Cathodic Isolation Gaskets

Product Components



The standard thickness of the gasket is 1/4".

Integra SSA[®] gaskets are manufactured to accommodate RTJ, full and raised face flanges. Integra SSA[®] includes either G-10 or Mylar sleeves and G-10 isolating washers.





Integra II SSA[°] Cathodic Isolation Gaskets

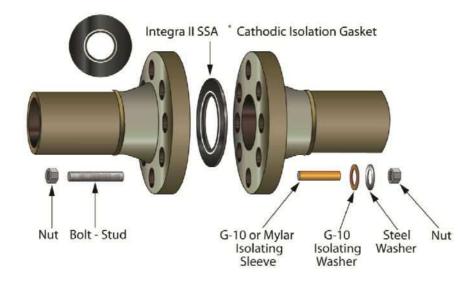


- Exceptionally dependable for insulating and sealing purposes for severe service applications.
- Highly suitable for all severe service applications up to and including ANSI 2500# and API 15,000# classes.
- Zero-free leaks for high sulfur content crude oil or H2S gas fugitive emissions, proven through multiple applications.





Integra II SSA[®] Cathodic Isolating Gaskets Product Components



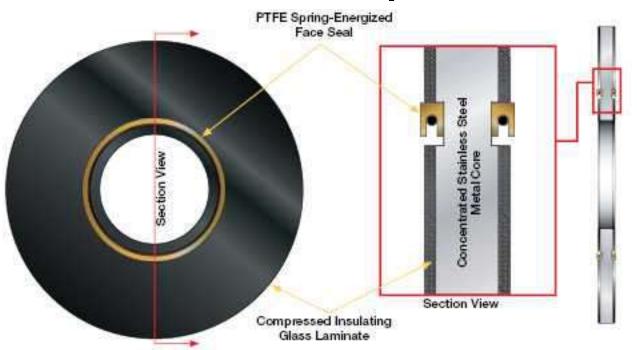
• All Integra II gaskets are manufactured in **1/4**" **thickness** for all diameters.

• Gaskets for API 10,000# flanges and higher require **dual seals**.





Integra II SSA[®] Cathodic Isolating Gaskets Product Components



Dual spring energized PTFE seals are available for very high pressure or large diameters.





Integra II SSAFS[®] Cathodic Isolation Gaskets

Features



• Dependable insulating and sealing for severe service and fire safe applications.

• Suitable for all severe service applications up to and including ANSI 2500# and API 10,000# classes.

• Zero-free leaks for high sulfur content crude oil or H2S gas fugitive emissions, proven through multiple applications.

•Incorporates high temperature sealing characteristics of kammprofile with a highly dielectric mineral secondary seal.







Integra II SSAFS[®] Cathodic Isolation Gaskets API 6FBTesting



• According to the API standard 6FB, non-bending, onshore or open off-shore fire test, the SSAFS gasket kit was able to maintain a Fire Safe connection throughout the entire test.

• Test was performed with a 6" 300# Integra II SSAFS® gasket kit with G10 sleeves and coated hardened-steel washers.

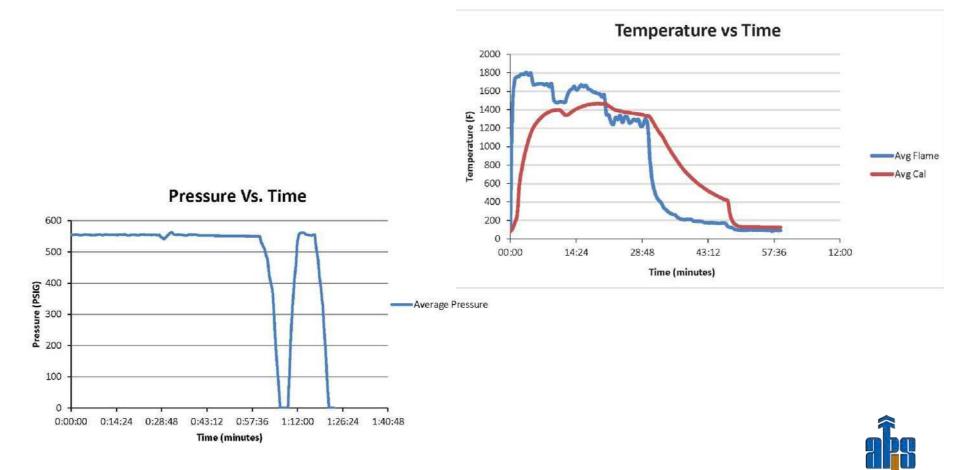
• The measured leakage rate during the burn and cool down periods was 13.63 ml/min compared to an allowable leakage rate of 24.73 ml/min.



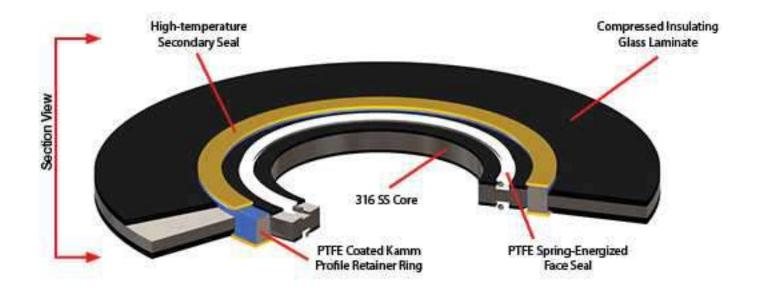




Integra II SSAFS[®] Cathodic Isolation Gaskets API 6FBTesting



Integra II SSAFS[®] Cathodic Isolating Gaskets Gasket Components

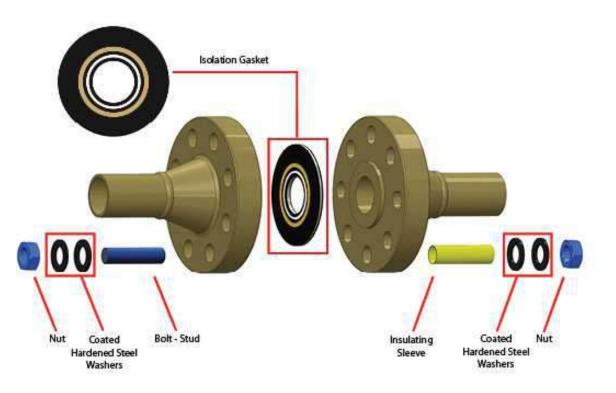


Combines PTFE pressure-energized spring seal, as the primary seal, with the high temperature sealing of a kammprofile design with a high dielectric mineral seal as the secondary seal





Integra II SSAFS[®] Cathodic Isolating Gaskets Gasket Kit Components



•G-10 Standard, G-11 Optional SSA S/S Retainer Material

•Standard PTFE Spring-Energized Seal Material

•Phyllosilicate High Temperature Secondary Seal Material

•G-10 Insulating Sleeves

•Coated, Hardened Steel Isolating Washers





Kleerband[®] Flange Protectors

Flange Corrosion Protection





Lake Maracaibo, Venezuela





Kleerband[®] Flange Protectors



Benefits:

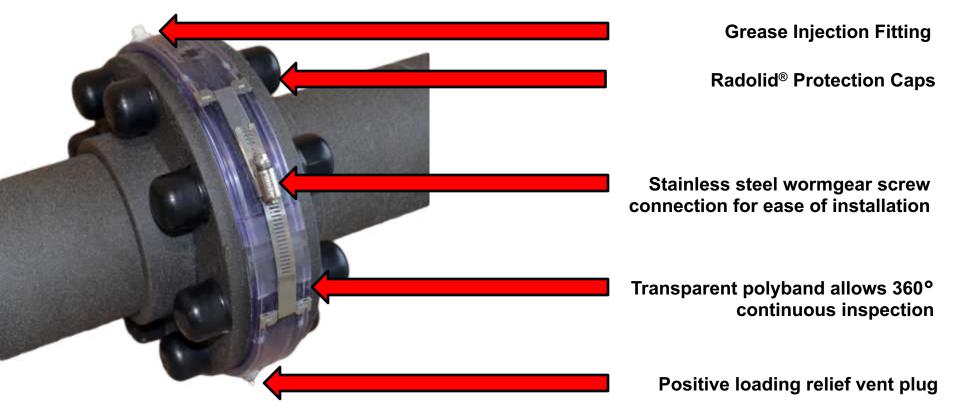
- UV-stabilized clear extruded polymer band
- Stainless steel grease injection fitting
- Allows for visual inspection of flange cavity without removing the protector
- Easy, clean installation
- Operating temperature min. -13 °F to max 167 °F
- 3/4" to 144" Diameter





Kleerband Flange Protectors

Function:

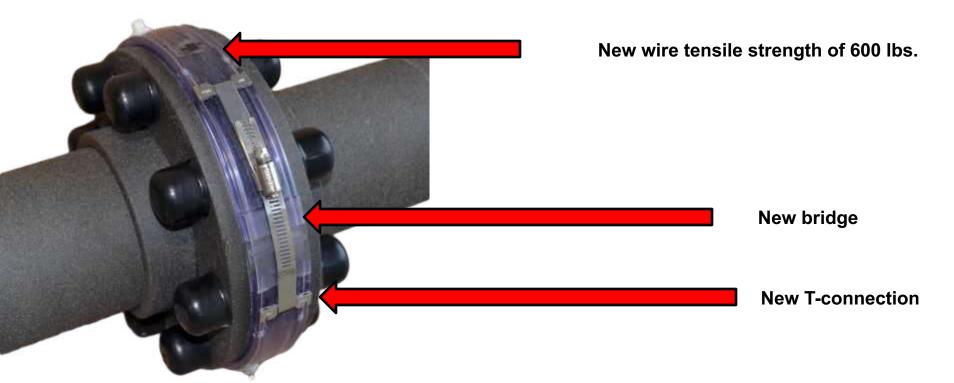






Kleerband Flange Protectors

New Design Features:







Kleerband[®] Flange Protectors

Function Cont: Relief Vent & Plug







Kleerband[®] Flange Protectors

Outdated Methods

Shrink Sleeves



Tapes



Wax and Epoxy Fillers



- Complex, time-consuming installation
- Special tools and/or safety equipment
- Increased labor and expenses
- Difficult to wrap completely
- Possible voids in the flange cavity
- Questionable effectiveness of method
- Material that may shrink and separate from the flange
- Difficult removal, not reusable (burn and/or cut off)
- Messy installation, hidden corrosion & trapped moisture





Kleerband[®] Flange Protectors Corrosion Test:



#1 UNPROTECTED FLANGE #2 PROTECTED FLANGE



0-HOURS

500-HOURS

1000-HOURS DISASSEMBLED











Scientific Testing Laboratories, Inc. 2703 Weller Avenue Baton Rouge, Louisiana 70805 Federal I.D. 72-0880423



Kleerband[®] Flange Protector with Radolid[®] Nut Caps

1000 Hour B117 (Salt Fog) Test

Kleerband[®] Flange Protectors Trinidad







Kleerband[®] Flange Protectors Pemex - Mexico







Kleerband[®] Flange Protectors Natural Gas Facility











Radolid[®] Nut Caps

Heavy-Duty Synthetic Grease





Kleergel[®]

Comparison

Kleergel®	Petroleum-Based Lubricant	
Special ingredients provide excellent viscosity and film strength to reduce wear	Hardens at low temperature	
Continuous operation at temperatures at 350°F and 500°F for intermittent use	Forms gummy deposits and carbon at high temperatures	
Contains no impurities and remains flexible at - 50°F	Contains impurities that may cause harmful viscosity changes and decrease wear protection	







Calculator

Kleergel Tube									
Tube ID	2.05								
Tube Length of Gel	7.75								
Total Volume	25.6	in ³							
	419	ml							
Flange Application	10"	600#		Flange Application	3"	600#	Flange Application	6"	600#
Raised Face OD	12.75			Raised Face OD	5		Raised Face OD	8.5	
Flange OD	20			Flange OD	8.25		Flange OD	14	
Gap Width	0.625			Gap Width	0.625		Gap Width	0.625	
Total Volume	117	in ³		Total Volume	21	in³	Total Volume	61	in ³
	1910	ml			346	ml		995	ml
Qty:	2			Qty:	1		Qty:	1	
Tubes of Kleergel Needed		9.11		Tubes of Kleergel Needed		0.83	Tubes of Kleergel Needed		2.37
Total Tubes of Kleergel Needed		13.00							
		11.38	lbs.						
	(T		/						





Benefits:



- Prevent corrosion
- UV resistant
- Economical
- Reusable
- Easy to install or remove
- Difficult to knock off
- Reduce maintenance costs
- Color code lines
- Grease shipped separately allowing for cleaner storage
- Water resistant

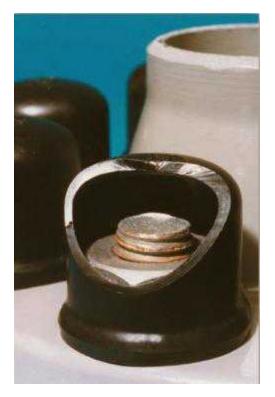




with VCI (Volatile Corrosion Inhibitor)

 A chemical developed by the Allies during WWII to protect weapons from corrosion

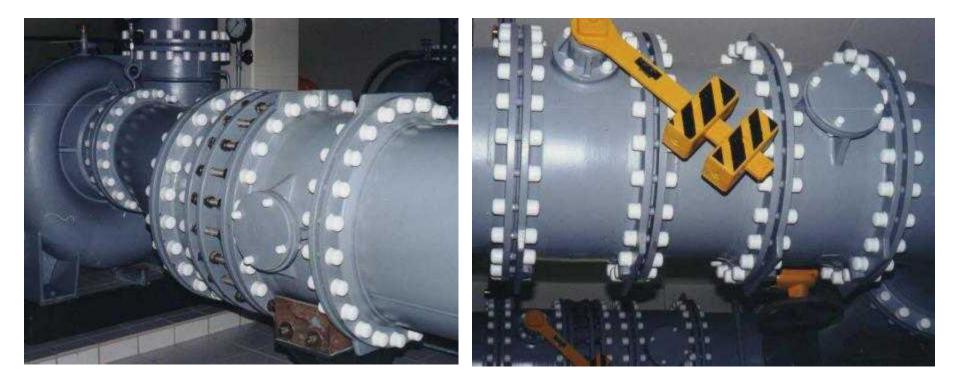
- The Radolid[®] cap has VCI compounded in the PE resin
- VCI vapors are emitted from the cap and form an invisible protective film on metal surfaces







Anwendung





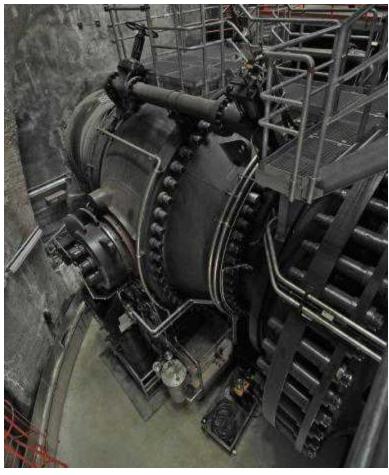


Radolid[®] Nut Caps Lafayette Pump Station – Lafayette, LA













The world's largest ball valve and the nut caps that were mounted in a power plant by Sulzer Escher-Wyss located deep within a mountain in 1988.

23 years later, we visited the power station again to get a picture of the condition of the bolts.



Radolid[®] **Nut Caps** San Francisco Public Utilities Commission







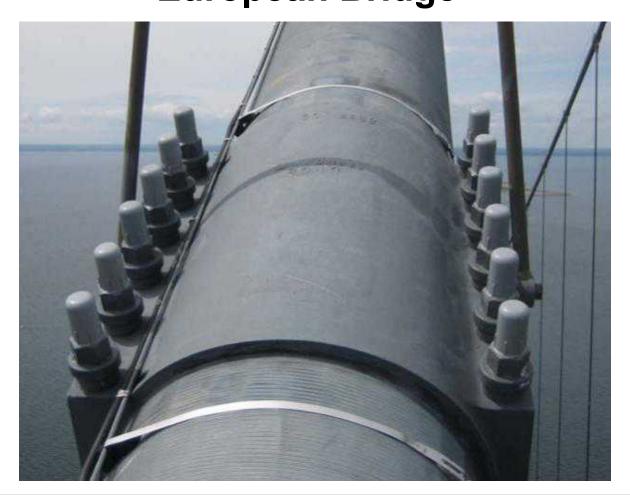
San Juan-Chama







Radolid[®] Nut Caps European Bridge







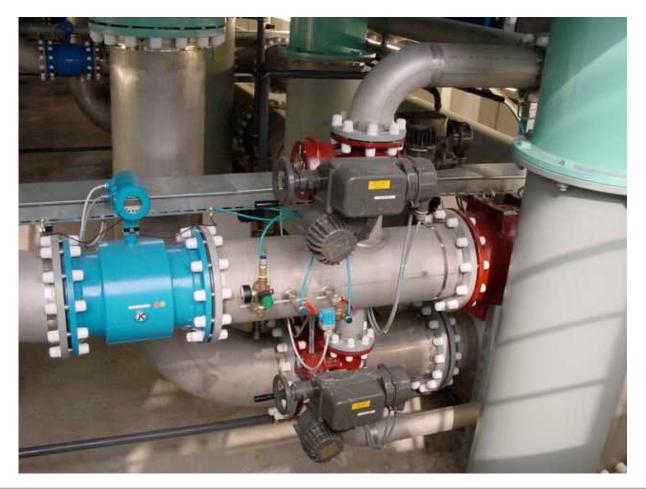
Radolid[®] Nut Caps Baltic Sea Test







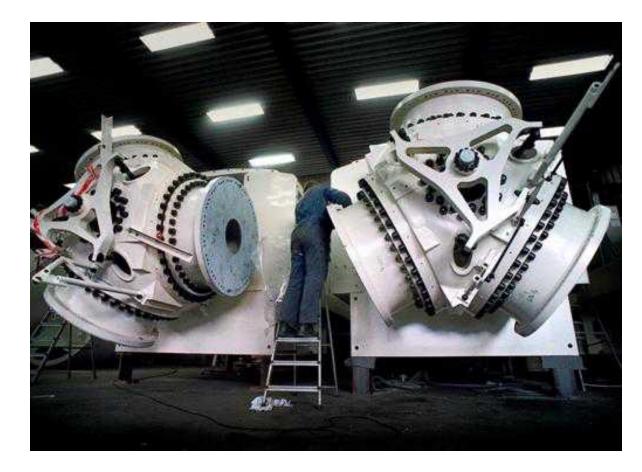
Waterworks







Radolid[®] **Nut Caps** Wind Turbine

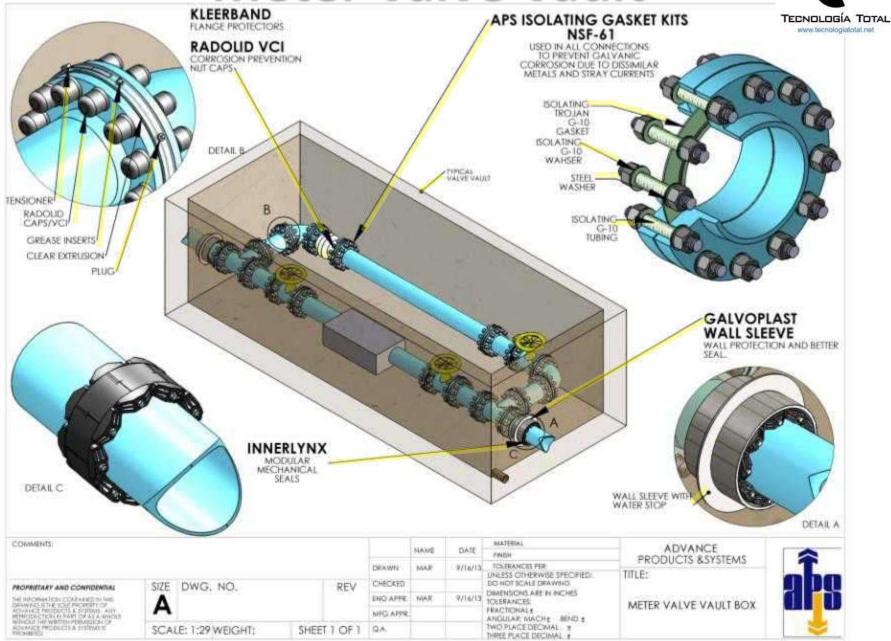








Meter Valve Vault



Radolid[®] **Nut Caps** Freedom Tower - NYC







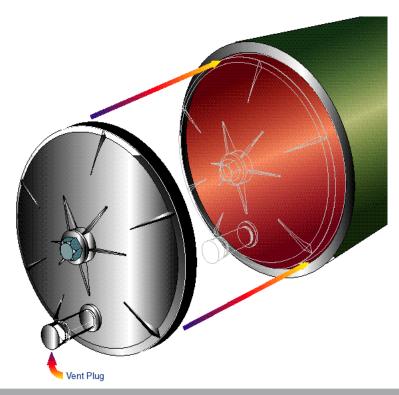
Function: Keep unwanted items out of your pipes







Benefits:

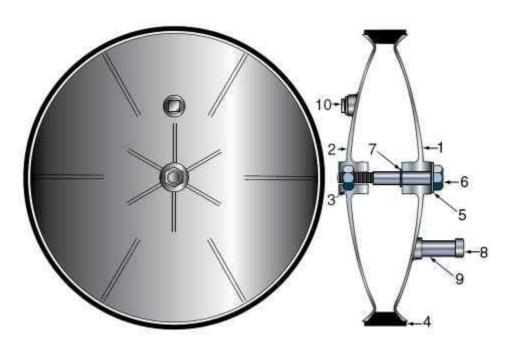


- Temporary pipe seal
- Low-pressure applications
- Lightweight & easy to install
- Economical & reusable
- Durable & long-lasting
- Wider range of Pipe IDs
- Sizes ranging from 1" to 48" in aluminum





Components:

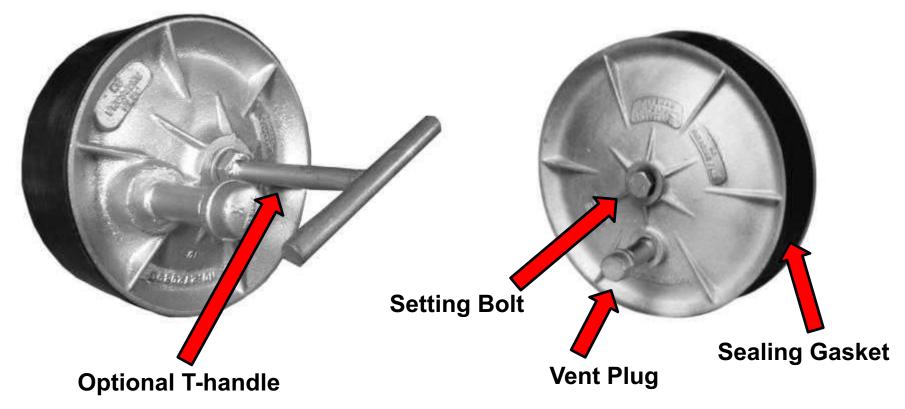


- 1. Outer Disc
- 2. Inner Disc with 1" Nut
- 3. Hex Nut Cast into Item
- 4. Rubber Gasket
- 5. Steel & Fiber Washers
- 6. Hex-Head Bolt
- 7. Retaining Ring for Bolt
- 8. Pipe Cap
- 9. Pipe Nipple
- 10. Pipe Plug





Components:







Casing Spacers

Benefits:



- Provide support and retain integrity of casing installation.
- Field-changeable
- Reduce installation costs; easily installed by one person
- Require no special tools or grease.
- Electrically isolate and cathodically protect pipeline from casing pipe through which it passes







Types of APS Casing Spacers:

Model SI

Model CI

Model SSI





Woder 55



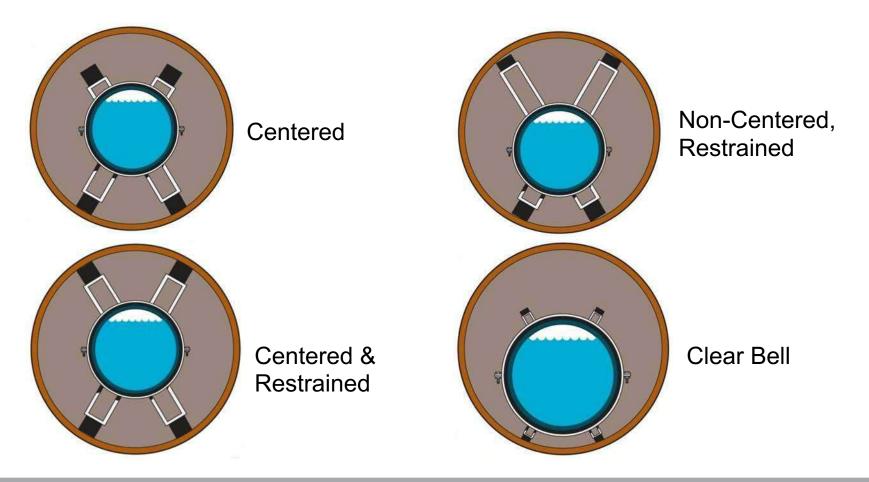
Polymer Coated Band 14 Gauge Riser 10 Gauge Polyethylene-Injection Molded T-304 Stainless Steel Band 14 Gauge Riser 10 Gauge







Available Configurations:







Casing Spacers



Polyethylene Casing Insulators

Carner Bize	Min. Casing Size	Diameter Over Shoes"	Shoe Haight	No. of Runners***	Num			
					Full 4 Pt	Pul 2 Pi	Total Bege	insulator Width
1.41	87	25/10	1/2*	2			2	21/2
1 1/2	3*	23/4	1/2*	- 4		-	2	2114
2.5		31/2*	6/8*	4	-		2	3 5/8"
	85	5	5/8°	4		-	2	3 5/8*
4"	6*	51/2	0/16*	- 3 4 - 1	-	-	2	31/4
45	8*	81/4	123	4	-	8	2	31/2
4	10*	7 3/6*	1.1/2"		-		2	31/2*
4	12*	8 3/6"	2	9 4 - 1		-	2	31/2
6*	10*	8 3/4	17	- C-			2	33/4
6*	12* 14*	9 6/8"	1.1/2*	4		-	1 8 0	47/8*
67	14	10 5/8*	T	- 4 -		-	2	41/2
8"		10 3/4"	1			-	2	4.7.6*
8° 8°	- 125	11 3/4	1 1/2"		-	-	22	47/8
10	18* 14*	12 5/8*	17	1		-	2	43/4"
101	18*				-	-	2	1 1 1 1 1 1 1 1 1
	18	13 3/4	1 1/2"	4	-	- - -	2	43/4
10* 12*		14 3/4	2	1 (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	- Head	-	2	43/4*
12	18" 18"	14-3/4*	1.1/2"			3	2	43/4
12	20*	16 3/4"	27	1		2	2	43/4
142	18*		10	The second se		1	- 1	
16*	20*	15 7/8° 17 7/8°	3	7 8	3	<u>. (1</u>)		6"
181	22*	19 7/8*	1	÷.		Ŧ	5	6*
27	24	21 7/6*		10	3	2 -	5	e l
22*	28	23 7/6"		11	ŝ	Ŧ	8	e-
24	28*	25 7/6*	44	19	6		8	8-
28*	20*	27 7/8*	Sec.	13	8	Ē	?	0°
22*	222	29 7.8*	1000	14	2 T	~ 쓸 ~	2 2	e .
30	24*	31 7/8*	1.1	16	á	1	8	8"
32	38"	33 7/6*	1.00	18	8	2	ĕ	e.
34"	29	35 7/6*		17	8	1	ŏ	6*
36*	10*	37 7 /6*	10	16	å		ă	e.
38*	42*	30 7/6"	4.	10		Ŧ	10	e.
41	3.66	41.7/8*		20	16	2	10	e .
42*	48*	43 7/6*		21	10	1	11	6*
44	49*	45 7/6"	244	22	11	<u> </u>	- 11	8
48*	50"	47 7/8*	5.0	2	11	- F	12	ê.
48	6.72	40 7/8*	2000	24	12	- <u>*</u>	12	i i i i i i i i i i i i i i i i i i i
507	5.4*	61 T/8"	1.1	25	12	1	13	8"
87	58"	53 7/6°	100	28	13		13	ē.
64"	58"	55 7/8°	40	27	13	1	14	6*
50"	60*	57 7 /6*	1	28	14	<u></u>	1842	6
07	64*	61 7/6*	40	80	15		15	i in

POLYETHYLENE CASING	INDUCATORS
Dielectric Strength (ASTM D-149)	450-500 Volts/Mil
Flexural Strength (ASTM D-790) 1000	pai
Compressive Strength (ASTM D-693)	3200 psi
Tensile Strength (ASTM D-638, D-651)	3100-3500 psi
Water Absorption (ASTM D-570) < 0.01	96
Impact Strength (ASTM D-256)	2.0 ft. lb/in.ofnotch
Maximum Continuous Operating Temperature	140 °F (60 °C)

Economical choice with excellent dielectric resistance and low moisture absorption for minimal electric current loss cathodic protection impairment.

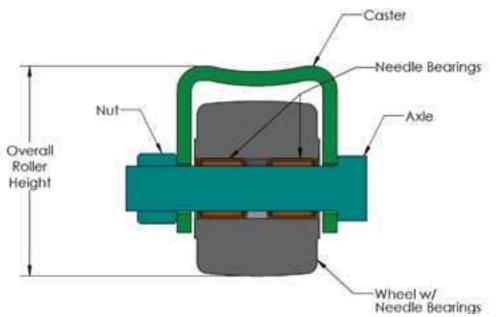
Runners 1-1/2" and 2" high are available on all Polyethylene casing Insulators.

**NOTE: Centered or centered and restrained polyethylene insulators are also available on PVC pipe through 24". Non-metallic bolts & nuts are also available.

LPHS Roller Spacers



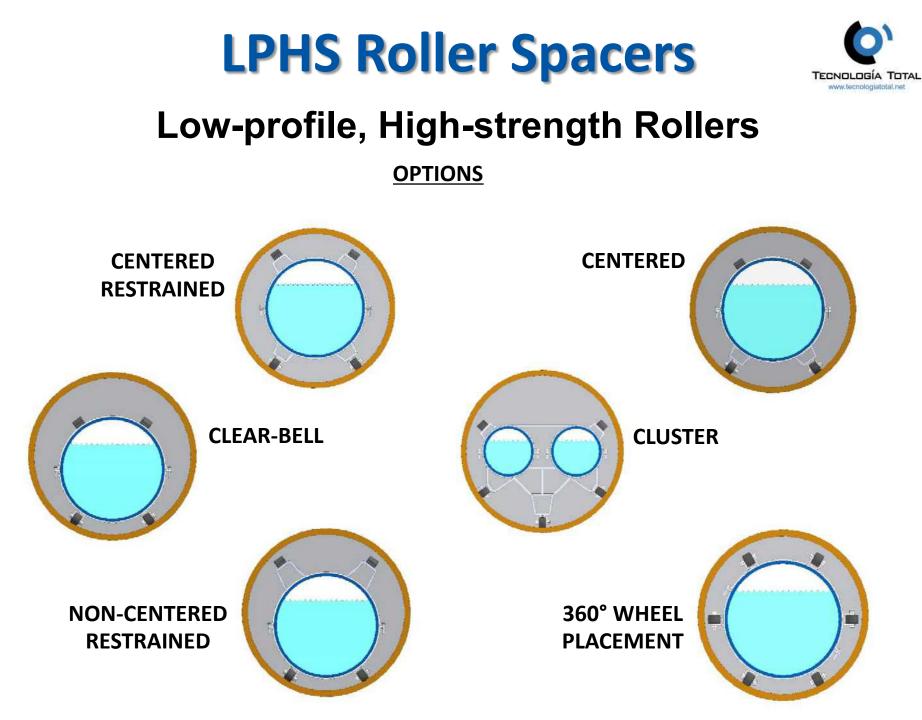
Low-profile, High-strength Rollers



BENEFITS:

- Reduced Coefficient of Friction
- Reduced Size of Equipment
- Reduced Installation Time
- Reduced Cost of Project

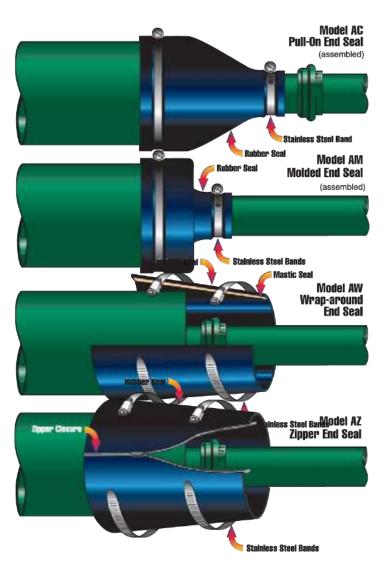
	LPH	S ISOLATION ROLLER	S	1S	TRADITIONAL ROLLERS	
SIZE	HEIGHT	STATIC LOAD	DYNAMIC LOAD	HEIGHT	STATIC LOAD	DYNAMICLOAD
SMALL	1.625"	2,000 lbs	1,000 lbs	2.5"	375 lbs	125 lbs
MEDIUM	2.625"	6,000 lbs	2,750 lbs	4.25"	1,800 lbs	600 lbs
LARGE	3.125"	9,000 lbs	3,750 lbs	5.625″	2,400 lbs	800 lbs
XLARGE	3.500"	12,500 lbs	6,000 lbs	6.5″	3,000 lbs	1000 lbs



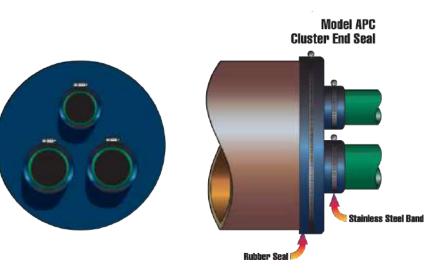
Casing Spacers



5 Types of End Seals



- Made of 1/8" thick synthetic rubber
- Chemically resistant
- 304 stainless steel banding straps
- Non-magnetic wormgear

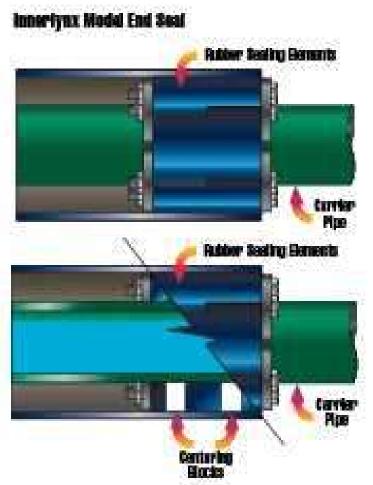




Casing Spacers



End Seals



Centering Blocks are plastic reinforcements that assure a penetrating pipe will stay "centered" within its casing and adds extra support against heavy loads from back fill.

- Form a mechanical seal between pipelines and casing.
- Form a hydrostatic seal and electrically isolate the carrier pipe from the casing
- Can be easily installed by one person and requires no extra tools

Types of Innerlynx End Seats

IL-G - Standard pipe INNERLYNX with insulating type plate.

IL-S316 - Pipe INNERLYNX with stainless steel hardware

IL-GB - Pipe INNERLYNX with centering block feature.*

IL-0 Nitrile - INNERLYNX can be used for fuel applications in airports





Casing Spacers Ala Moana Honolulu, HI









Casing Spacers Bradshaw Construction CIAC, Tampa, FL



1,500 foot river crossing



Proprietary install method











- 3,300 feet of 48" steel carrier into 60" steel casing.
- Use of roller spacers produced a time savings of 2 ½ weeks which equates to a significant savings in labor costs.















Casing Spacers King Street Feedermain Bolton, Ontario









Casing Spacers Judlau Construction New York – MED-609







Bore Spacers

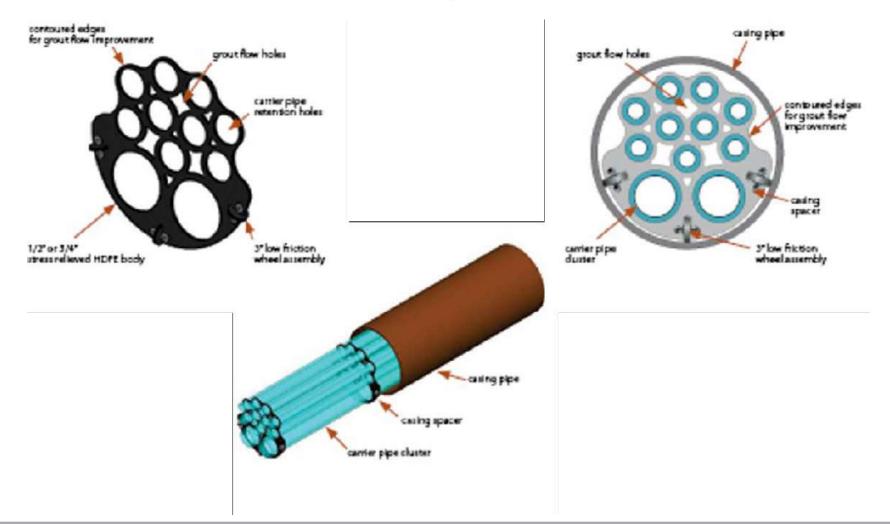
- Designed to support and cradle conduit, allowing for optimal free flow of grout eliminating voids.
- Maintain accurate duct position and alignment that will result in a reduction of installation time, boosting efficiency.







Bore Spacers

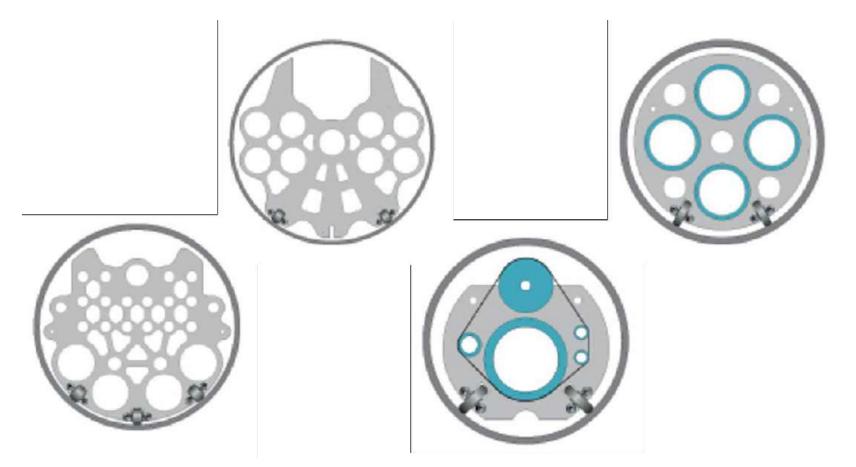






Bore Spacers

Unlimited Number of Conduits & Configurations Designed to Fit Your Needs









Benefits:



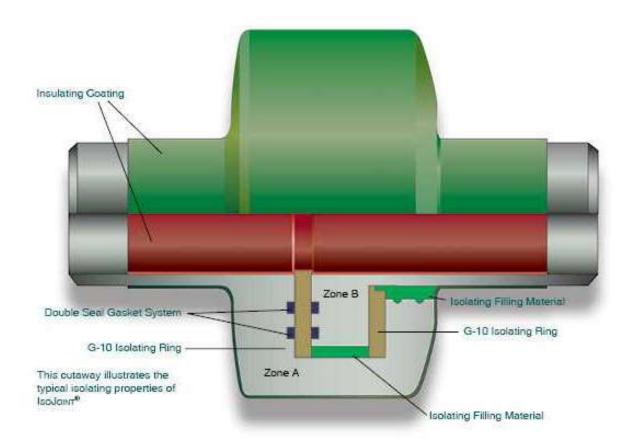


- Isolates stray currents impressed on the pipe from exterior forces such as electrical transmission systems, earth current and currents flowing from point to point.
- Excellent bending and torsional resistance.
- Earthquake resistant Acts as a thrust block or joint.





Isojoint[®]







Isojoint[®]









IPL Segment 15-1 – Chatfield, TX 78" Isojoint®







Isojoint[®] Russell Corrosion – 72"









Innerlynx[®] Benefits:

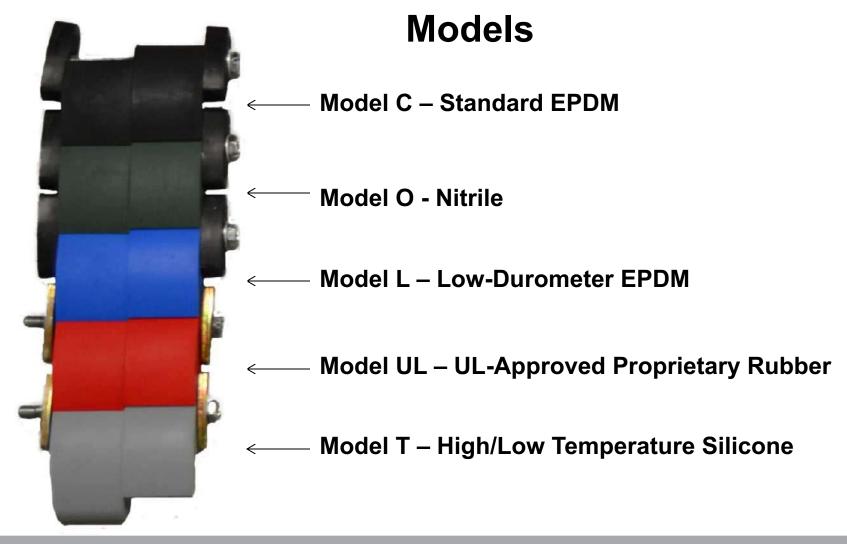


- Electrically isolates the carrier pipe from the penetrated structure
- 21 different sizes for pipe diameters from 1/2" to 144"
- 5 different models for a variety of different applications
- Custom Sizing
- Absorb sound, shock and vibration
- Can be removed and reinstalled for pipe repairs
- Easily installed by one person
- Made in the USA



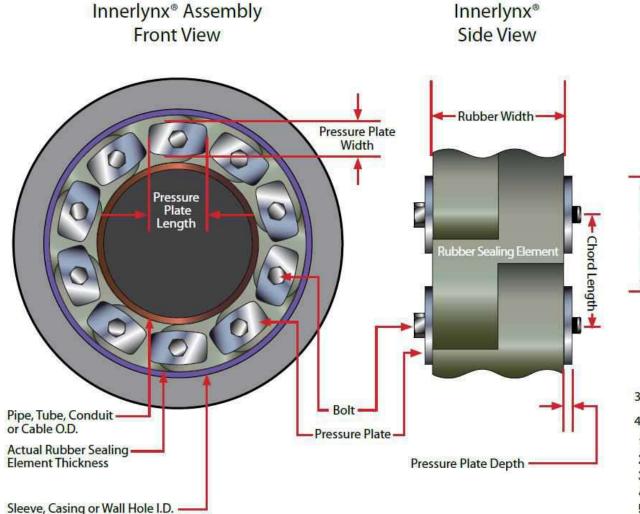
Innerlynx



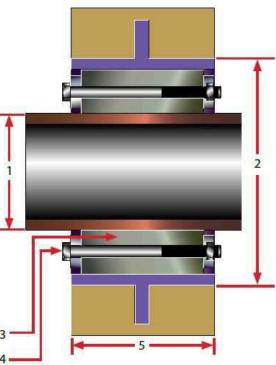




Innerlynx



Innerlynx[®] Assembly Side View/Cut Away



1. Pipe outside diameter

2. Wall sleeve or core drill inside diameter

3. Model of Innerlynx®

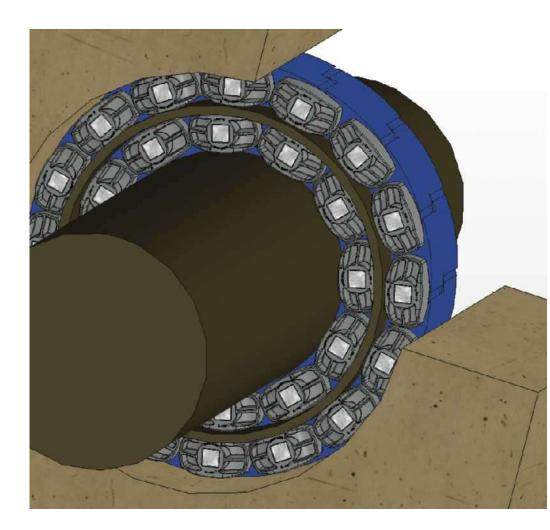
4. Specify steel or stainless steel hardware

5. Wall thickness





Innerlynx



Install multiple layers of Innerlynx[®] using intermediate sleeves between wraps when the annular space is wider than the expanded thickness of a single Innerlynx[®] assembly.





Innerlynx[®] Henderson Pump









Waste Water Treatment Plant Lafayette, LA







Infinity[®] Wall Sleeves

Benefits:



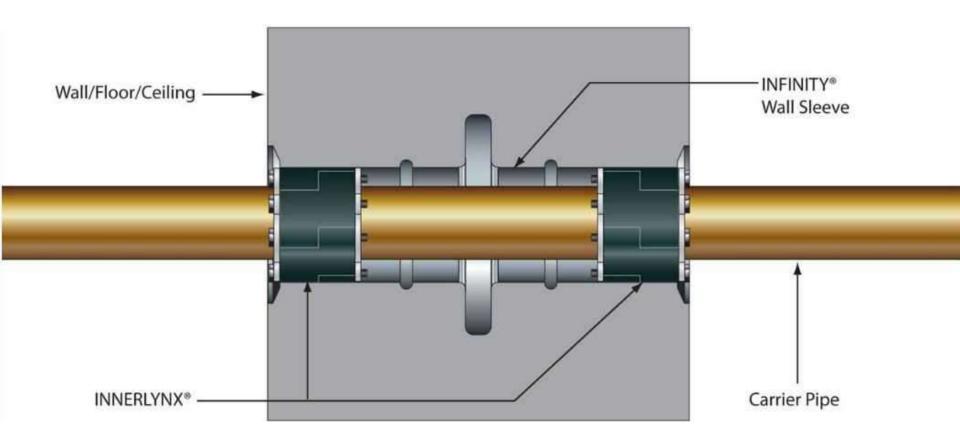
• Constructs a circular penetration through walls, floor & ceilings

- Made of high-density polyethylene (HDPE)
- Available in 16 sizes from 2" to 25"





Infinity[®] Wall Sleeves







Gal-vo-plast[®] Wall Sleeves



TECNOLOGÍA TOTAL www.tecnologiatotal.net



Steel wall sleeves with proprietary Gal-vo-plast® coating to replace galvanized wall sleeves.

Gal-vo-plast[®] Wall Sleeves

Benefits:

- Less expensive than galvanized
- More corrosion resistance
- Available in 2" to 120" diameter
- Longer installation life







UBolt-Cote[®] & Atlas[®] Pipe Support Function:



Stop crevice corrosion by

eliminating metal-on-metal contact.





UBolt-Cote[®] & Atlas[®] Pipe Support Benefits:





- Unaffected by heat, UV rays, electrolysis or sandblasting
- Shock absorbing
- Ubolt coating available in polyolefin and powder coat
- Atlas® Pads available in half-round 180 and full-round 360





UBolt-Cote[®] & Atlas[®] Pipe Support











Benefits:

- Eliminates corrosion between pipe and I-beams
- One size fits all
- Lightweight & easy to install
- Chemically resistant
- Fiber reinforced





Inspect-A-Lift[®]

FUNCTION:



CONCLOSÍA TOTAL www.tecnologiatotal.net

- Crevice is eliminated
- Support is easy to inspect
- Water is kept off the pipe
- Paint is preserved
- Corrosion is eliminated







Inspect-A-Lift[•] Benefits:



- No metal-to-metal contact
- Minimum contact points
- Easy to install
- Cost efficient
- Non-corrosive
- Fully adjustable
- Reduces maintenance costs
- Standard sizes fit 2" to 42"

diameter pipe







Nustar Line South Texas

Gulf South Pipeline





Fabricated industrial covers designed to prevent a catastrophe by temporarily containing and detecting hazardous leaks and sprays due to failures at piping connections.





Safety Spray Shields work by creating a barrier "Shield" between flowing chemicals and the external environment.









Clear PTFE



PTFE



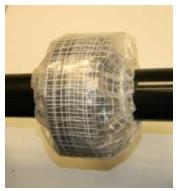
Optional Drain Nipple



PVC



Polypropylene



Polyethylene





Safety Spray Shields 304 & 316 SS Metal – Safety Spray Shields





High Temperature & Pressure Applications





Safety Spray Shields Arrestor Splash Deflector

- 304 Stainless Steel Construction
- 25 Gauge Sheet Metal
- Multi-layered wire mesh lining
- Quick latch that's adjustable and can be locked.
- 2000 °F Temperature Resistance
- 3500 PSI Pressure Resistance
- UV & Fire Resistance
- Patent Pending







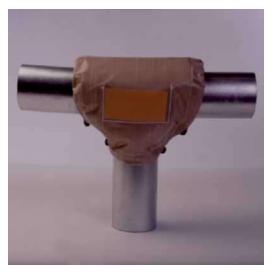
Safety Spray Shields Spray Shield Varieties



Valve Spray Shields



Expansion Joint Spray Shields



Fitting Spray Shields





Safety Spray Shields Evonik Degussa – Mobile, AL







Flint Hills Refinery – Corpus Christi, TX







Safety Spray Shields Tate & Lyle – Dayton, OH







Air Products – Lake Charles, LA







ADVANCE PRODUCTS & SYSTEMS, INC.

Complete pipeline solutions to protect your equipment, personnel and investment.

