

HMWPE Cable

CATHODIC PROTECTION SYSTEM TECHNICAL DATASHEET

PRODUCT DESCRIPTION

One of the main elements of a cathodic protection system is the cable, and the installed system life depends on its duration too. Because of this, the industry uses for burial a copper cable with a high molecular weight insulation (HMWPE). The thickness of the insulation will provide the electrical insulation and the mechanic protection that the conducting wire requires for a long duration.

MAIN FEATURES

- Nominal voltage
 600 V
- Manufacturing standards ASTM B3 y B8 ASTM D 1248 ICEA S-61-402
- Operating temperature 75 °C

Conductor

Copper conductors shall be Class B stranded, compressed, annealed, and uncoated in accordance with ASTM Specification B-8 (latest edition).

• Insulation

The insulation is high molecular weight polyethylene in accordance with ASTM D-1248, Type 1, Class A, Category 5, Grades E4 and E5. Tensile strength J1, J3.

The average thickness of the insulation will be 0.110" for AWG sizes # 14 through # 2, and 0.125" for AWG sizes # 1 to # 4/0. The minimum thickness at any point may not be less than 90% of the average of the specified thickness. Available in high-density polyethylene (type II, III, IV), Class B and C.

• Testing

The finished cable will be tested in accordance with ICEA Pub. No. S-61-402.

• Identification

The insulated cable will be identified on the surface with ink, highlighting: The size of the conductor, the cable manufacturer, the type of insulation (HMWPE) and the statement "Cathodic Protection Cable".



DATA FOR THE ORDER

HMWPE cable, gauge or conductor section.

SHIPPING

Shipping lengths will be as specified in the order form. Packaging will be in accordance with standard business practices.





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| CONDUCTOR GAUGE | CROSS SECTION | NUMBER OF WIRES | CONDUCTOR DIAMETER | INSULATION THICKNESS | NOMINAL EXTERNAL DIAMETER | NOMINAL TABLE | RESISTANCE MAX c.c. at 20°C |
|--------------------|------------------|--------------------|-----------------------|-------------------------|---------------------------------|------------------|--------------------------------|
| AWG | cmil | N° | in | in | in | lb/1000ft | Ω/Mft |
| 14 | 4 110 | 7 | 0,0726 | 0,110 | 0,293 | 39,7 | 2,570 |
| 12 | 6 530 | 7 | 0,0915 | 0,110 | 0,311 | 50,0 | 1,620 |
| 10 | 10 380 | 7 | 0,116 | 0,110 | 0,340 | 65,6 | 1,020 |
| 8 | 16 510 | 7 | 0,146 | 0,110 | 0,370 | 89,1 | 0,652 |
| 6 | 26 240 | 7 | 0,184 | 0,110 | 0,400 | 125 | 0,411 |
| 4 | 41 740 | 7 | 0,232 | 0,110 | 0,450 | 181 | 0,258 |
| 2 | 66 360 | 7 | 0,292 | 0,110 | 0,510 | 267 | 0,162 |
| 1 | 83 690 | 19 | 0,332 | 0,125 | 0,580 | 337 | 0,129 |
| 1/0 | 105 600 | 19 | 0,373 | 0,125 | 0,620 | 412 | 0,102 |
| 2/0 | 133 100 | 19 | 0,419 | 0,125 | 0,660 | 506 | 0,081 |
| 3/0 | 167 800 | 19 | 0,470 | 0,125 | 0,720 | 623 | 0,064 |
| 4/0 | 211 600 | 19 | 0,528 | 0,125 | 0,770 | 769 | 0,051 |

The data in the table is subject to normal manufacturing tolerances.

APPLICATIONS

The high purity copper conductor with high molecular weight polyethylene insulation, which is designed for direct burial in cathodic protection systems without additional protection.

APPLICABLE SPECIFICATIONS

- American Society for Testing and Materials (ASTM) Specification B-8, last edition, "Concentric Lay Stranded Copper Conductors, Hard, Medium Hardor Soft".
- American Society for Testing and Materials (ASTM) Specification D-1248, last edition, "Polyethylene Plastic Molding and Extrusion Materials".
- Insulated Cable Engineers Association (ICEA), Pub. No. S-61-402 (NEMA Pub. No. WC-5), "Thermoplastic Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy".

WARRANTY AND LIMITATION OF LIABILITY

TECNOLOGIA TOTAL will not be in any case responsible for damages of any nature that could be derived from an inadequate use of the product. Before using the product, the user must determine if the product is suitable for its intended use, taking all risks and liability that could be derived from its use.

If it's proved that a product is faulty due to manufacturing or its material at the time of sale, or that it does not fulfill during its warranty period the indicated properties in this technical sheet, the only responsibility of TECNOLOGIA TOTAL will consist of replacing the buyer with the quantity of product that is found to be defective. TECNOLOGIA TOTAL does not take any responsibility for any additional cost such as manufacturing cost, withdrawal or re-application of the products. If TECNOLOGIA TOTAL offers a warranty to their clients, express or implicit, or a compensation that differs from the stablished in this section, this stipulation can not be altered unless a signed agreement by the parties.

